

SEMI-AUTOMATIC ROLLED
WIPES MACHINE



Semiautomatic Rolled Wipes Machine

Semiautomatic slitter rewinder to form small rolls with perf in different type of materials.

They can be rewinded with core or coreless.

PROCESS

- Unwinder with peripheral band system.
- Dancer based tension control system.
- Servo driven perf system with rotational blade and anvil.
- Share longitudinal slitting system.
- Peripheral rewinding system with two driven support rolls and a ridding roll.
- Manual ejection of finished rolls.
- Automatic cutting, gluing, threading and restart system.
- Control panel with PLC.

TECHNICAL SPECIFICATIONS

- Unwinder maximum diameter: 1,270 mm (50").
- Unwinder core diameter: 76 mm (3").
- Unwinder maximum width: 1,600 mm (63").
- Rewinding maximum diameter: 300 mm (13").
- Rewinding shaft diameter: 50 mm (50").
- Speed: 120 m/min (393 ft/min).
- Perf minimum length: 118 mm (7").
- Perf maximum length: 530 mm (21").
- Unwinder maximum weight 770 kg (1,700lb).
- Rewinder maximum weight: 35 kg (77).

MATERIALS

- Air laid – Tissue: 20-80 gsm.
- Spun laced: 20-60 gsm.
- Spun bond: 20-120 gsm.

SERVICES

- After-sales service.
- Technical support.
- Spare parts sales.